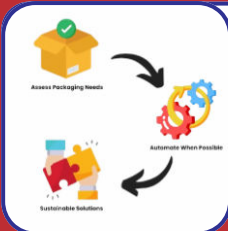


The MH-USA Proven System for Material Handling Success

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### PACKAGING

- **Assess Packaging Needs:** Identify the right materials (e.g., corrugated boxes, stretch wrap, or custom crates) based on your product type.
- **Automate When Possible:** Integrate automated packing solutions to boost speed and consistency.
- **Sustainable Solutions:** Consider eco-friendly packaging to minimize environmental impact.



### ORGANIZING

- **Space Optimization:** Utilize vertical storage systems, racking, and shelving to maximize floor space.
- **Labeling & Identification:** Implement clear labeling and barcode systems for easy tracking and inventory control.
- **Workstations & Flow:** Design work areas to streamline processes and reduce employee movement.



### STORING

- **Assess Storage Requirements:** Determine whether items require climate control, specialized shelving, or heavy-duty racks.
- **Inventory Management:** Use software solutions to track stock levels and prevent over- or under-stocking.
- **Security & Access:** Protect high-value items with secure storage areas and controlled access.



### MOVING

- **Material Handling Equipment:** Conveyors, pallet jacks, or automated guided vehicles (AGVs) streamline transportation.
- **Ergonomics:** Implement ergonomic equipment to reduce strain on workers, preventing injuries.
- **Route Planning:** Design efficient pathways to minimize travel time and avoid bottlenecks.



### SAFETY

- **Personal Protective Equipment (PPE):** Ensure employees have access to necessary PPE, such as gloves, goggles, and safety vests.
- **Safety Training:** Regularly train your team on best practices and emergency procedures.
- **Safety Systems:** Invest in protective barriers, guardrails, and automated alerts to prevent accidents in high-traffic area.